

Прозрачный лак

C 2E10

Применение: Предназначен для нанесения как на отдельные детали, так и для полной окраски автомобиля

Сухой остаток 46 %
Плотность 0.95-1.05 гр/см²
Температура хранения 5-45 °C

4:1



Пропорция смешивания 100 % объема C 2E10



Отвердитель 25 % объема H 2E20 Hardener



Вязкость при 20°C DIN 4: 19-23 сек ISO 4: 45-60 сек
Жизнеспособность при 20°C 2 ч

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.



The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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| | |  HVLP окр.пистолет |  Традиционный пистолет с верхним бачком |
|------------------------------|-----|---|--|
| Давление при нанесении | бар | 2 | 2-2.5 |
| Давление в дюзе | бар | 0.7 | |
| Размер дюзы | | 1.3-1.5 | 1.3-1.4 |
| Количество слоёв | | 1 ½ слоя (без межслойной выдержки). | |
| Межслойная выдержка при 20°C | | не требуется перед сушкой | |
| Толщина | мкр | 40-60 | |
| Примечание | | Альтернативно: 2 слоя с межслойной выдержкой примерно 3-5 мин. между слоями | |

Сушка



Сушка при 60 °C 30 мин



ИК-сушка (короткие волны) 10 мин

Примечание Полировка возможна после полного цикла сушки и охлаждения

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